



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4885-1

Job Sheet 183307



Part No: D4885-1

Job Qty: 8 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE JLM 14-01-28 VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		10/10/18	0.00	0.00	Purchasing		<i>[Signature]</i> OCT 24 2018
110	QC	8 pcs		10/10/18	0.00	0.00	QC6		<i>[Signature]</i> OCT 29 2018
150	Outsource	8 pcs		10/10/18			SKY002-VC		<i>[Signature]</i> OCT 29 2018
160	Packaging	8 pcs		10/10/18	0.00	0.00	Packaging2		<i>[Signature]</i> OCT 29 2018
170	QC	8 pcs		10/10/18	0.00	0.00	QC5		<i>[Signature]</i> OCT 29 2018
180	Packaging	8 pcs		10/10/18	0.00	0.00	Packaging3-2		<i>[Signature]</i> OCT 29 2018
190	QC21-SA	8 Ea		10/10/18	0.00	0.00	QC21		<i>[Signature]</i> OCT 29 2018

Part Op 100 - ISSUE P/O: 041031 POSSIBLE SUPPLIER:ATG C OF C IS REQUIRED
Descriptions: 110 - QC6- All purchased or subcontracted products
150 - Issue P/O: 04148836 LPI Per ASTM 1417 LEVEL 2 Certificate of conformity is required
160 - Receive & Inspect for Damage & Mat'l Certs Ensure certificate of conformity is attached
170 - QC5- Inspect part completeness to step on W/O
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

[Signature] OCT 17 2018 x B A h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4885-1P	End Fitting	8 pcs (1 ea)	100-Purchasing	<i>[Signature]</i> 5120834
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	3.2000 ft (.4 ea)	100-Purchasing	<i>[Signature]</i> 5120835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4885-1P	8	0	0
	M17-4-H900-R2.000	3	9	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S120836



Part: D4885-1
Job No: 183307
Serial No/Batch: S120836

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 10/24/18

Specifications

could not be found.

Plex 9/17/18 7:50 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

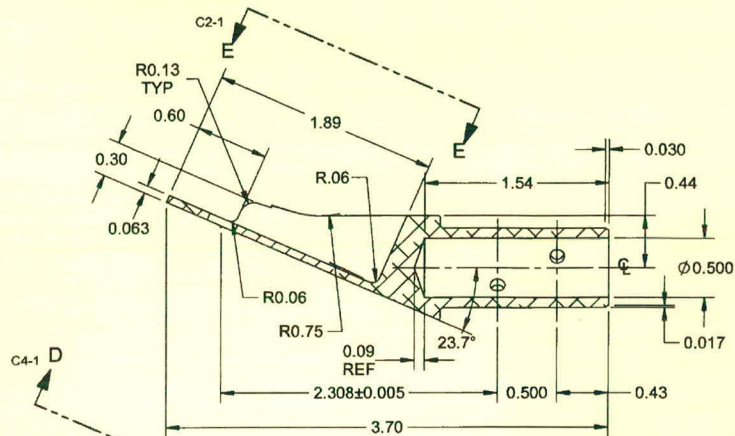


WORK ORDER NON-CONFORMANCE / UPDATE

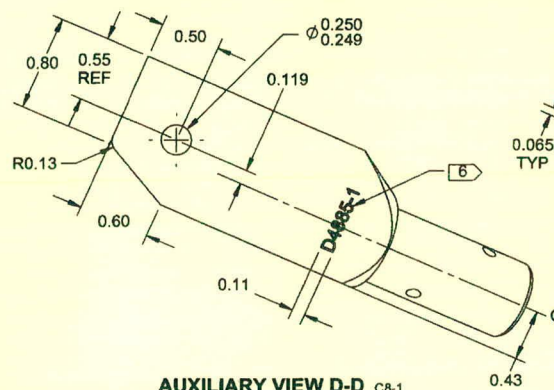
QA Closed: _____ Date: _____

Work Order update only ☐

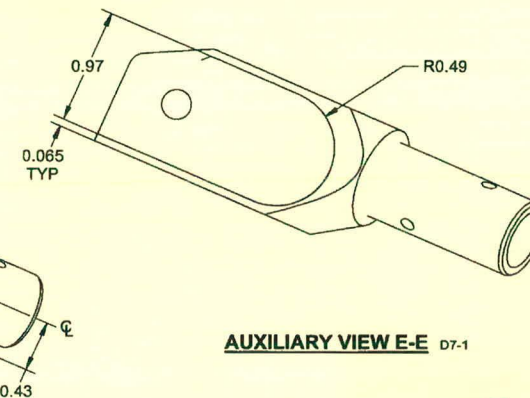
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								



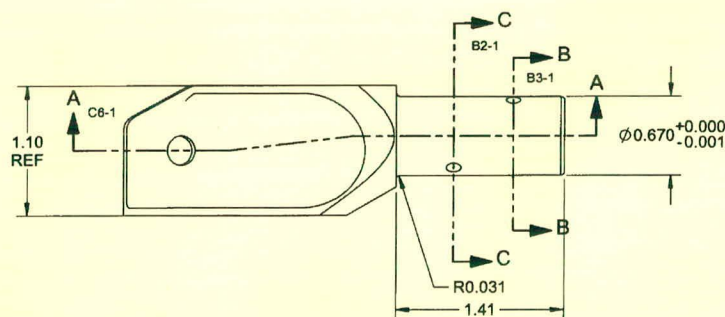
SECTION A-A B7-1



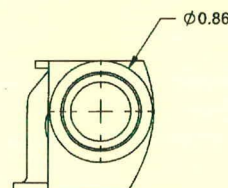
AUXILIARY VIEW D-D C8-1



AUXILIARY VIEW E-E D7-1



SECTION B-B B6-1



SECTION C-C B6-1

D4885-1 END FITTING

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.21 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

APPROVED	A NEW ISSUE		RF	13.09.16
	REV.	DESCRIPTION	BY	DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	DC	DRAWING NO.	REV. A
	MFG. APPR.	JLM	D4885	SHEET 1 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	END FITTING	NTS
	DATE	13.12.01	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 183338
 18-017 MCB

2013-12-12
 12



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041031**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041031
PO Date: 9/17/18
Due Date: 10/29/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
SEP 17 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183307	D4885-1P			End Fitting : Various STC's receive pcs	Firmed	-	10/22/18	8 pcs	0 pcs	8 pcs	\$638.00/pcs	\$5,104.00
Line Item Note REV A													
2	183338	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$498.00/Ea	\$498.00
Line Item Note REV 3													
3	183374	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	2 Ea	0 Ea	2 Ea	\$498.00/Ea	\$996.00
Line Item Note REV 3													
4	183387	RBT18588P			T/R Gearbox Support	Firmed	-	10/29/18	4 Ea	0 Ea	4 Ea	\$477.00/Ea	\$1,908.00
Line Item Note REV A													
Grand Total:												\$8,506.00	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041031

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "R. Lussier", is written over the bottom right portion of the Procurement Quality Clauses list.

Plex 9/17/18 12:13 PM dart.Lussier.Patrick



Packing Slip 39261A

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

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 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

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 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 41031		DATE ORDERED 09/18/18		SHIPPED VIA Best way	
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
8	0	8 ✓	End fitting as per drawing D4885, Rev. A Part Number: D4885-1P ✓ Job: 183307 ✓ Required by: October 22, 2018				
2	0	2 ✓	Adapter, landing gear, shockstruts, Nitrogen change as per drawing RBW109-3501-08-115, Rev. 3 Part Number: RBW109-3501-08-115P Job: 183374 ✓				
4	0	4 ✓	T/R gearbox support as per RBT18588, Rev. A Part Number: RBT18588P ✓ Job : 183387 ✓ Required by: October 29, 2018				
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u><i>Clifford</i></u> WMP 03 H.S.T. <i>Oct 18/18</i>							

ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____

1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: Oct. 12, 2018		
	P.O.# 41031 line 1 ✓		
	WEJAY JOB# 39261		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4885-1P ✓ 'End Fitting' ✓ Job: 183307 ✓	8 ✓	Machined complete per dwg req'ts.	D4885 / rev. A
Note: 1) Material supplied by DART. ref# not provided. 2) 1st article and Final Inspection report attached.			

UAS
38
9-89

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory



Customer DART

Customer P.O. 41031

Drawing # D4885

Drawing rev A

Part Number D4885

E.C.O. -

Part Name End Fitting

Material 17-4 PH/S17400/TYPE 630 SS COND. H900

Serial # 39261-001

Inspected by Cliff Smith

Job # 39261

Signature:



Overall Result

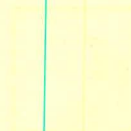
All Characteristics: 36
 Out of tolerance: 0
 Over Warning Limit: 0
 Not Calculated: 0

Comment: Final Dim Insp. Material supplied by DART

1ST ARTICLE

Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<-- -->
1 B5 .670 dia	D	0.6698	0.6700	0.0000	-0.0010	-0.0002	---
2 B3 .125 dia hole 1	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	---
3 B3 23.5 deg angle	A1	23.5465	23.7000	0.5000	-0.5000	-0.1535	--
hole 1 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	
hole 1_GDT Symmetry to .670 dia	GDT Sym	0.0000	0.0000	0.0050		0.0000	-
4 B2 .125 dia hole 2	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	---
5 B2 36.5 deg angle	A1	-36.4630	-36.4667	0.5000	-0.5000	0.0037	-
hole 2 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	
hole 2_GDT Symmetry to .670 dia	GDT Sym	0.0000	0.0000	0.0050		0.0000	-
6 C5 .43 dim	X	-0.4233	-0.4300	0.0300	-0.0300	0.0067	-
7 C6 .500 hole pitch	ResEle	0.5004	0.5000	0.0100	-0.0100	0.0004	-
8 D4 .250_.249 dia	D	0.2494	0.2500	0.0000	-0.0010	-0.0006	--
9 C7 2.308 dim	ResEle	-2.3085	-2.3080	0.0050	-0.0050	-0.0005	-
10 D4 .119 dim_.250 hole	D	-0.1195	-0.1190	0.0100	-0.0100	-0.0005	-
11a B6 1.41 dim	X	-1.4104	-1.4100	0.0300	-0.0300	-0.0004	-
11b C6 23.7 deg angle	A1	23.7474	23.7443	0.5000	-0.5000	0.0031	-
12 D5 .44 dim	Z	0.4397	0.4400	0.0300	-0.0300	-0.0003	-
13 D4 .50 dim	CartDist	0.5001	0.5000	0.0300	-0.0300	0.0001	-
14 C3 .43 dim	Y	0.4309	0.4300	0.0300	-0.0300	0.0009	-
15 B8 1.10 dim	CartDist	1.1004	1.1000	0.0300	-0.0300	0.0004	-
16 D5 .80 dim	Y	0.8000	0.8000	0.0300	-0.0300	0.0000	-
17 C5 .60 dim	X	0.6007	0.6000	0.0300	-0.0300	0.0007	-
18 D5 .55 ref dim	CartDist	0.5500	0.5500	0.0300	-0.0300	0.0000	-
19 D1 .49 rad	R	0.4847	0.4900	0.0300	-0.0300	-0.0053	-
20 D3 .065 Wall Thk	CartDist	0.0651	0.0650	0.0100	-0.0100	0.0001	-
21 D3 .97dim	CartDist	0.9699	0.9700	0.0100	-0.0100	-0.0001	-
22 D8 .60 dim	X	0.6005	0.6000	0.0300	-0.0300	0.0005	-
23 D8 .30 dim	CartDist	0.2866	0.3000	0.0300	-0.0300	-0.0134	--
24 D8 .13 rad	R	0.1251	0.1300	0.0300	-0.0300	-0.0049	-
25 D7 1.89 dim	X	1.8954	1.8900	0.0300	-0.0300	0.0054	-
26 C7 .75 rad	R	0.7561	0.7500	0.0300	-0.0300	0.0061	-
27 B4 .86 dia	D	0.8599	0.8600	0.0300	-0.0300	-0.0001	-

ys/et VV



Measurement Plan D4885 rev. A

Date October 9, 2018 2

Part Number D4885

Serial # 39261-001

Time 8:50:30 am



Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Manually Inspected Features

28	D5	.500 dia bore					<u>.503</u>
29	D6	1.54 bore depth					<u>1.536</u>
30	C7	.09 rel. drill point					<u>-.081</u>
31	C5,D5	.017 x .030 chamfer					<u>-.017 x .030</u>
32	D5	R .13 fillet 2 pl.					<u>R.130 Typ.</u>
33	D8	.063 wall thickness					<u>-.060 - .063</u>
34	D7	R 0.06 fillet					<u>R.060</u>
35	C7	3.70 O.A. length					<u>3.686</u>
36	A8,C3	Engraving per note 6					<u>PASSED</u>
37	A8	Deburring per note 5					<u>PASSED</u>
38	B6	R .031					<u>R.030</u>

15/10/73

15/10/73



Customer DART Customer P.O. 41031
 Drawing # D4885 Drawing rev A
 Part Number D4885 E.C.O. -
 Part Name End Fitting Material 17-4 PH/S17400/TYPE 630 SS COND. H900
 Serial # 39261-008 Inspected by Cliff Smith
 Job # 39261 Signature:



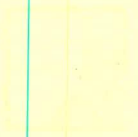
Overall Result

All Characteristics: 37
 Out of tolerance: 0
 Over Warning Limit: 0
 Not Calculated: 0

Comment: Final Dim Insp.
 Material supplied by DART
 ref. # not provided

Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<-- -->
1 B5 .670 dia	D	0.6698	0.6700	0.0000	-0.0010	-0.0002	---
2 B3 .125 dia hole 1	D	0.1250	0.1250	0.0040	-0.0010	0.0000	---
3 B3 23.5 deg angle	A1	23.5408	23.7000	0.5000	-0.5000	-0.1592	-
hole 1 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	-
Hole 1_GDT Symmetry to .670 dia	GDT Sym	0.0001	0.0000	0.0050		0.0001	-
4 B2 .125 dia hole 2	D	0.1250	0.1250	0.0040	-0.0010	0.0000	---
5 B2 36.5 deg angle	A1	-36.4275	-36.4667	0.5000	-0.5000	0.0392	-
hole 2 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	
Hole 2_GDT Symmetry to .670 dia	GDT Sym	0.0000	0.0000	0.0050		0.0000	-
6 C5 .43 dim	X	-0.4232	-0.4300	0.0300	-0.0300	0.0068	-
7 C6 .500 hole pitch	ResEle	0.5003	0.5000	0.0100	-0.0100	0.0003	-
8 D4 .250_.249 dia	D	0.2493	0.2500	0.0000	-0.0010	-0.0007	-
9 C7 2.308 dim	ResEle	-2.3085	-2.3080	0.0050	-0.0050	-0.0005	-
10 D4 .119 dim_.250 hole	D	-0.1197	-0.1190	0.0100	-0.0100	-0.0007	-
11a B6 1.41 dim	X	-1.4102	-1.4100	0.0300	-0.0300	-0.0002	-
11b C6 23.7 deg angle	A1	23.7450	23.7443	0.5000	-0.5000	0.0007	-
12 D5 .44 dim	Z	0.4397	0.4400	0.0300	-0.0300	-0.0003	-
13 D4 .50 dim	CartDist	0.5002	0.5000	0.0300	-0.0300	0.0002	-
14 C3 .43 dim	Y	0.4307	0.4300	0.0300	-0.0300	0.0007	-
15 B8 1.10 dim	CartDist	1.1003	1.1000	0.0300	-0.0300	0.0003	-
16 D5 .80 dim	Y	0.8000	0.8000	0.0300	-0.0300	0.0000	-
17 C5 .60 dim	X	0.6008	0.6000	0.0300	-0.0300	0.0008	-
18 D5 .55 ref dim	CartDist	0.5500	0.5500	0.0300	-0.0300	0.0000	
19 D1 .49 rad	R	0.4847	0.4900	0.0300	-0.0300	-0.0053	-
20 D3 .065 Wall Thk	CartDist	0.0651	0.0650	0.0100	-0.0100	0.0001	-
21 D3 .97dim	CartDist	0.9699	0.9700	0.0100	-0.0100	-0.0001	-
22 D8 .60 dim	X	0.6006	0.6000	0.0300	-0.0300	0.0006	-
23 D8 .30 dim	CartDist	0.2867	0.3000	0.0300	-0.0300	-0.0133	-
24 D8 .13 rad	R	0.1251	0.1300	0.0300	-0.0300	-0.0049	-
25 D7 1.89 dim	X	1.8956	1.8900	0.0300	-0.0300	0.0056	-
26 C7 .75 rad	R	0.7539	0.7500	0.0300	-0.0300	0.0039	-
27 B4 .86 dia	D	0.8600	0.8600	0.0300	-0.0300	0.0000	-

VIEW 111



Measurement Plan D4885 rev. A

Date October 9, 2018 2



Part Number D4885

Serial # 39261-008

Time 9:43:38 am

Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Manually Inspected Features

28 D5 .500 dia bore
 29 D6 1.54 bore depth
 30 C7 .09 rel. drill point
 31 C5,D5 .017 x .030 chamfer
 32 D5 R .13 fillet 2 pl.
 33 D8 .063 wall thickness
 34 D7 R 0.06 fillet
 35 C7 3.70 O.A. length
 36 A8,C3 Engraving per note 6
 37 A8 Deburring per note 5
 38 B6 R .031

Ø.5025
1.538
.085
.017 x .030
R.130 TYP.
.062 ~ .063
R.060
3.688
PASSED
PASSED
R.030



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041436**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041436
PO Date: 10/24/18
Due Date: 10/26/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183307	D4885-1	End Fitting : Various STC's Issue P/O: LPI Per ASTM 1417 LEVEL 2 Certificate of conformaty is required	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$22.50/pcs	\$180.00
Grand Total:											\$180.00

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO37926	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041436
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON 8 END FITTING P/N# D4885-1 , J/S# 183307

22.50

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E1417 REV. 16						OCT 24 2018	 
NO CRACK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
<i>Description</i>	<i>Location</i>	<i>P/N</i>	<i>Qty</i>	<i>Batch</i>	<i>S/N Off</i>	<i>S/N On</i>	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		OCT 24 2018

